#### UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

#### **REGION 5**

77 WEST JACKSON BOULEVARD CHICAGO, IL 60604-3590



REPLY TO THE ATTENTION OF:

HS-6J

#### MEMORANDUM

DATE: SEP 2 1 1993

SUBJECT: ACTION MEMORANDUM - Request for a Time Critical Removal

Action at the Mark Twain Industries Site, West

Frankfort, Franklin County, Illinois

FROM: Thomas Bloom, On-Scene Coordinato

Emergency Response Section II

TO: Jodi L. Traub, Acting Associate Division Director

Office of Superfund

THRU: Richard Karl, Acting Chief K. Karl

Emergency and Enforcement Response Branch

Site ID# ZE

#### I. PURPOSE

The purpose of this memorandum is to obtain your approval to expend up to \$208,870 to conduct a time critical removal action at the Mark Twain Industries Site, in West Frankfort, Franklin County, Illinois. The objective of the proposed removal action is to mitigate threats to public health and the environment by disposing of approximately 100 containers (with capacity 15 gallons or less) and approximately 175 55-gallon drums of paint wastes, acetones, glues, solvents, and flammables at the Mark Twain Industries (MTI) site in West Frankfort, IL. The project will require approximately twenty-one on-site working days to complete. The facility is not on the National Priorities List.

#### II. SITE CONDITIONS AND BACKGROUND

CERCLIS ID# - ILD042665877

Mark Twain Industries is located in an industrial park in West Frankfort, IL. The Mark Twain manufacturing plant consists of two warehouse-type buildings which are used to form and assemble

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pleasure boats. Currently, the smaller building is used to store boat molds and equipment. In the smaller building, located in three rooms and one equipment bay are approximately 100 containers (with capacity 15 gallons or less) and approximately 175 55-gallon drums (see figure 2). Several of the drums are deteriorated and in an unsafe condition (bulging). Many drums have flammable liquids and one drum is known to contain toluene disocyanate (TDI), a water reactive waste. Access to the building and containers is unrestricted and the threat of fire or explosion exists.

From 1980 until 1990 Mark Twain Industries operated a pleasure boat manufacturing facility. The manufacturing process of fiber glass molding, foam generation, carpentry, upholstering, and painting were employed. Acetone, which was used to clean air guns, was the primary waste generated. In addition, waste paints, glues, solvents and other flammable liquids were generated. Sometime in late 1990 Mark Twain Industries ceased operation, and materials and wastes were left behind.

The Illinois Environmental Protection Agency (IEPA), referred the Mark Twain Industries site to the United States Environmental Protection Agency (U.S. EPA) Emergency and Enforcement Response Branch (EERB) in a memo dated July 27, 1993. EERB conducted a site assessment on September 1, 1993. Information from the Site assessment can be found in Section III.

Currently, the property is leased to Crown Line Boats, Inc..
Crown Line Boats Inc. manufactures pleasure boats employing a process similar to the one described above. Employees of Crown line Boats Inc. work in and around the small warehouse.
According to David McKenzie, Safety Director, personnel are informed to use caution and are instructed not to move materials and wastes which are located in the three rooms and one equipment bay of the small warehouse.

#### III. THREAT TO PUBLIC, OR WELFARE, OR THE ENVIRONMENT

Conditions at the MTI site present an imminent and substantial endangerment to human health and the environment, based upon factors set forth in paragraph (b) (2) of Part 300.415 of the National Contingency Plan (NCP). The following conditions exist at the MTI site:

\* Actual or potential exposure to nearby populations, animals, or the food chain from hazardous substances, pollutants, or contaminants.

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The site is located in a mixed residential and commercial area in West Frankfort, Illinois. The site is located in a warehouse within the property of Crown Line Boats, Inc., and is secured by their fence during non-business hours. During the business hours of Crown Line Boats, Inc., the fence is unlocked and vehicular or pedestrian access is not restricted.

Analytical results indicate the presence of acetone (F003) at concentrations of up to 260,000 micrograms/g and styrene at up to 43,000,000  $\mu$ g/L in drum samples. In addition, 2-butanone (methyl ethyl ketone [D035]), lead (D008), and chromium (D007) have been detected in drum samples at concentrations as high as 170,000,000 μg/L, 2,300 mg/kg, and 940 mg/kg, respectively. Inhalation is the most important route of exposure for styrene, acetone, and 2butanone (methyl ethyl ketone). Symptoms of inhalation of these substances include nose, throat, and serious eye irritation; headaches; dizziness; confusion; nausea; and vomiting. Ingestion of 2-butanone in laboratory animals has caused problems with the nervous system and in some cases caused death. Ingestion of acetone has caused comas, kidney damage, and metabolic changes. Ingestion of lead produces a damaging effect on the organs or tissues with which it comes in contact. Dermal contact with either of the contaminants causes skin inflammation. addition, chromium is a known carcinogen, and styrene and lead are suspected carcinogens.

\* Hazardous substances or pollutants or contaminants in drums, barrels, tanks, or other bulk storage containers, that may pose a threat of release.

Approximately 175 55-gallon drums and 100 containers of 15-gallon capacity or less containers exist in the warehouse building. Access to both the site and the building is unrestricted during the day, allowing unauthorized access to the drums and containers stored at the site. Contaminants and/or products within the containers could be ignited, inhaled, or come in contact with the human population.

#### \* Threat of fire or explosion.

Acetone and 2-butanone are highly flammable liquids. Acetone is a hazard due to its propensity for fire and explosion and can react vigorously with oxidizing materials. Styrene is a fire hazard when exposed to flame, heat, or oxidants. Styrene is explosive in the form of vapor when exposed to heat or flame, and reacts with oxygen at temperatures above 40°C to form a heat-sensitive explosive peroxide. Toluene diisocyanate (TDI), is a hazard due to its propensity for fire and explosion when reactant with water.

Access to the site and a number of containers is unrestricted, and the contaminants and/or products within the containers could be ignited. In the event of a fire at this site, toxic fumes and hazardous particulate matter from burning material may be emitted from the facility and endanger adjacent commercial and residential areas.

#### IV. ENDANGERMENT DETERMINATION

In 40 CFR 261.21(a)(1) a liquid waste exhibits the characteristic of ignitability if it has flash point less than 60° C. 40 CFR 261.23(a)(3) states that a waste exhibits the characteristic of reactivity if it forms a potentially explosive mixture with water. Due to the continuing deterioration of the facility, the containers of flammable and water reactive wastes in the warehouse building, the nearby population described in sections II and III above, and the unrestricted access to the facility, this site, if not addressed by implementing the response actions selected in this Action Memorandum, will present an imminent and substantial endangerment to the public and the environment.

#### V. PROPOSED ACTION AND ESTIMATED COSTS

The purpose of this removal action is to mitigate the imminent and substantial threats posed to public health, or welfare, or the environment. Removal activities at the site are to include:

- 1. Development and implementation of a site health and safety plan.
- 2. Hazard categorization (hazcatting) of materials in each container and separation of drums into appropriate hazardous waste streams.
- 3. Removal and disposal of all existing containers and propane tanks, along with their products, incompliance with the U.S. EPA off-site disposal policy.

All applicable or relevant and appropriate requirements (ARARS) of federal law will be complied with to the extent practicable. A letter has been sent to the Illinois Environmental Protection Agency requesting that it identify state ARARS. Any state ARARS identified in a timely manner for this removal action will be complied with to the extent practicable.

The On-Scene Coordinator has begun planning for provision of post-removal site control, consistent with the provisions of Section 300.415 (k) of the NCP.

The detailed Emergency Response Cleanup Service (ERCS) contractor cost breakdown is presented in Attachment I, with the estimated projected costs summarized as follows:

#### EXTRAMURAL COSTS:

ERCS	\$114,401.87
ERCS Contingency (20%)	\$ 22,880.37
Subtotal	\$137,282.24
Total TAT, including multiplier costs	\$ 27,890.66
Extramural Subtotal	\$165,172.90
Extramural Contingency (15%)	\$ 24,775.94
TOTAL, EXTRAMURAL COSTS:	\$189,948.84

#### INTRAMURAL COSTS:

\$30/hr x (210 Regional + 21 HQ hours)	\$ 7,791.00
U.S. EPA Indirect Costs \$53/hr x (210 Regional hours)	\$ 11,130.00
TOTAL, INTRAMURAL COSTS	\$ 18,921.00

#### TOTAL REMOVAL PROJECT CEILING ESTIMATE \$208,869.84

It is estimated that the removal will be completed in 21 working days, with the exception of possible disposal delays.

The response actions described in this memorandum directly address actual or threatened releases of hazardous substances, pollutants, or contaminants at the facility which may pose an imminent and substantial endangerment to public health and safety, and to the environment. These response actions do not impose a burden on affected property disproportionate to the extent to which that property contributes to the conditions being addressed.

#### VI. CHANGE IN THE SITUATION SHOULD ACTION BE DELAYED

Due to the unrestricted access to the facility and the presence of containers containing paint wastes, glues, acetones, TDI, and flammable products, delayed action may result in the exposure of hazardous substances potentially endangering public health, or welfare, or the environment.

#### VII. OUTSTANDING POLICY ISSUES

There are no outstanding policy issues for the MTI site.

#### VIII. ENFORCEMENT

For administrative purposes, information concerning confidential enforcement strategy for this site is contained in the Enforcement Confidential Addendum.

#### IX. RECOMMENDATION

This decision document represents the selected removal action for the Mark Twain Industries site, West Frankfort, Illinois, developed in accordance with the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) as amended, and is not inconsistent with the NCP. This decision is based on the Administrative Record for the site. Conditions at the site meet the NCP section 300.415 (b) (2) criteria for a removal and I recommend your approval of the proposed removal action. The total project ceiling, if approved, will be \$208,870. Of this, an estimated \$162,058.18 may be used for cleanup contractor costs. You may indicate your decision by signing below:

APPROVE:	ACTING ASSOCIATE DIVISION DIRECTOR OFFICE OF SUPERFUND	DATE:	9/2/19
DISAPPROVE:	ACTING ASSOCIATE DIVISION DIRECTOR	DATE:	

#### Attachments:

- A. Detailed Cleanup Contractor Cost Estimate
- B. Enforcement Confidential Addendum
- C. Index to the Administrative Record
- D. Maps
- E. Summary Report

cc: T. Johnson, OS-210

Sheila Huff, U.S. Department of the Interior 230 South Dearborn St., Room 3422

Chicago, Illinois 60604

J. Jansen, IEPA Superfund Coordinator

bcc: A. Baumann, HSRL-5J

R. Powers/R. Buckley, HSE-GI

R. Karl, HSE-5J

J. Cisneros, HSE-5J

D. Bruce, HSE-5J

L. Fabinski, ATSDR, HSRL-5J

O. Warnsley, CRU, HSRLT-5J

T. Lesser, P-19J

D. Crume, MF-10J

EERB Site File (Char Gwizdala, SF Central File Room)

EERB Read File (M.Johnson)

EERB Delivery Order File (C.Brasher)

M. Duffer, Contracting Officer, MC-10J

Thomas Bloom, On-Scene Coordinator

Thomas Turner, Attorney, ORC

Peggy Schwekbe, Enforcement Specialist

ATTACHMENT A

#### DETAILED CLEANUP CONTRACTOR COST ESTIMATE

The estimated cleanup contractor costs are as follow:

Contractor Personnel		\$ 45,384
Contractor Equipment		\$ 10,107
Subcontractor Cost		\$ 2,508
Unit Rate Material		\$ 13,664
Waste Disposal		\$ 39,449
Waste Transportation		\$ 3,292
	TOTAL*	\$115,000

<sup>\*</sup> Rounded to the nearest thousand.

#### ATTACHMENT B

#### ENFORCEMENT CONFIDENTIAL ADDENDUM

Redacted-information not relevant to the selection of the removal action.

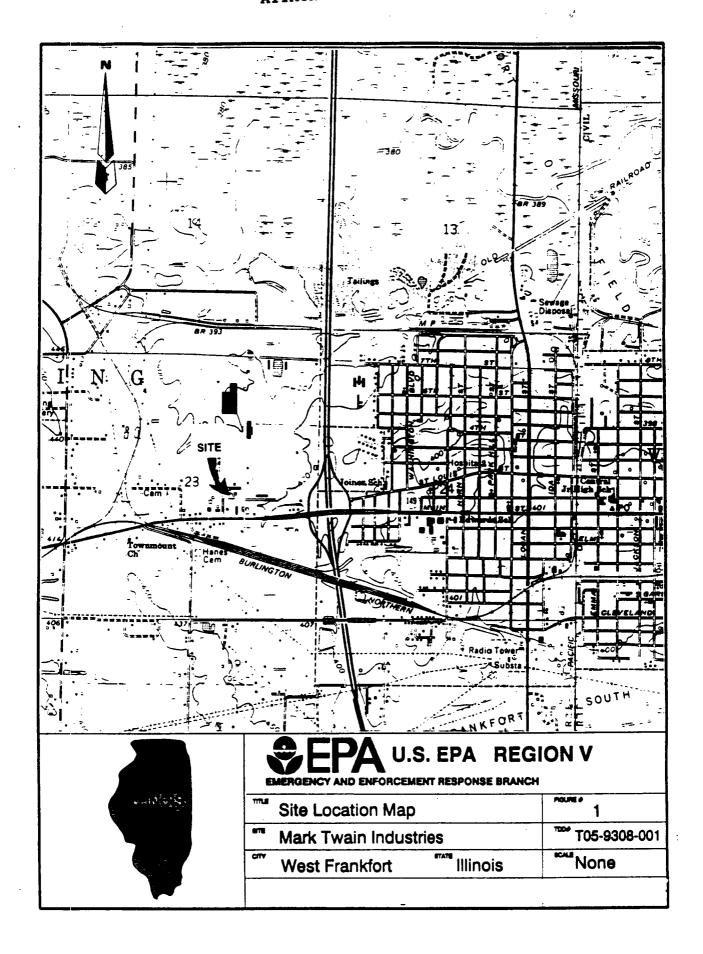
#### ATTACHMENT C

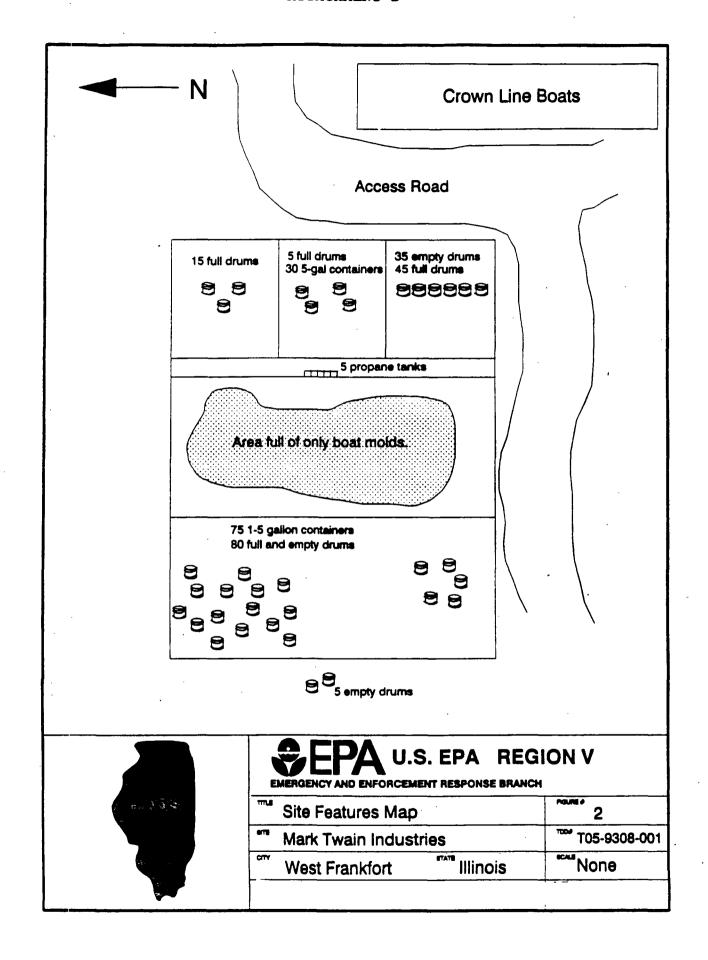
# ADMINISTRATIVE RECORD FOR MARK TWAIN INDUSTRIES

## WEST FRANKFORT, ILLINOIS

### September 21, 1993

DATE	AUTHOR	RECIPIENT	TITLE/DESCRIPTION PAGES
07/08/91	IEPA, CLP	IEPA	Various Analtyical 256 Sampling & Results
07/27/93	O'Hara, R., IEPA	Bruce, D. U.S. EPA	Letter re: IEPA's 3 Site Referral to the U.S. EPA
09/08/93	Keeley, K., Great Lakes Analytical	Ripp, M., Ecology & Environment	Laboratory Analysis 25 for Flash Point, Closed Cup (F)
00/00/00	Ecology & Environment	U.S. EPA	Site Assessment Pending
00/00/00	Bloom, T., U.S. EPA	Traub, J., U.S. EPA	Action Memorandum (Pending)





## ATTACHMENT E

#### Summary Report Page: 1

#### Initial Cost Projection Scenario: MARK TWAIN

Projection ID Number: EIL0803S

Date: 09/02/93

Cleanup Contractor: RES5 - Riedel Environmental 

TAT Contractor: E & E, INC.

========	***************	
Co	ontractor Personnel	45,383.88
	ontractor Equipment	10,106.11
	nit Rate Materials	13,663.38
	: Cost Materials	0.00
	bcontractors	2,508.00
	este Transportation	3,291.75
	ste Disposal	39,448.75
CI	eanup Contractor Subtotal	114,401.87
Fe	deral and State-Agencies	0.00
	tramural Subtotal	114,401.87
20	% Extramural Contingency	22,880.37
Ex	tramural Subtotal	137,282.24
TA	T Personnel	19,980.66
TA	T Special Projects	7,910.00
TA	T Analytical Services	0.00
To	tal TAT Costs	27,890.66
Ot	her Cost Items	0.00
Ex	tramural Subtotal	165,172.90
15	% Project Contingency	24,775.94
To	tal Extramural Cost	189,948.84
EP	A Regional Personnel	7,791.00
EP	A Non-Regional Personnel	0.00
EP	A Headquarters Direct	0.00
(	0 % of Regional Hours)	
	A Indirect	11,130.00
EP	A Total	18,921.00
De	oject Total	208,869.84

Page: 2

#### Summary Report (cont.)

Initial Cost Projection Scenario: MARK TWAIN

Projection ID Number: EIL0803S

Date: 09/02/93

Cleanup Contractor: RES5 - Riedel Environmental

TAT Contractor: E & E, INC.

Project Scope 

		Estimated	
Number	Step/Milestone	Duration	Cost
000	GENERAL SITE COSTS	21 Days	208,869.84
			208 860 84

# Detailed Report By Category Page: 1

#### Initial Cost Projection Scenario: MARK TWAIN

Projection ID Number: EIL0803S

Date: 09/02/93

Cleanup Contractor: RES5 - Riedel Environmental

TAT Contractor: E & E, INC.

Cost Projection Detail - By Category

Contractor Personnel

Number of Number of Hrs per PD, Lodge Total Job Category Employees Days Day Labor Travel Charge

000 - GENERAL SITE COSTS

Redacted-information not relevant to the selection of the removal action.

Total personnel cost: 45,383.88

Contractor Equipment

Equipment Name	Number Needed	Reg Days	Hours /day	Stby Days	Mob/Demob Days	Decon Days	Mileage	Total Charge
000 - GENERAL SITE COSTS								
10910-Car-Passenger	1	21	10.00	2	2	1	N/A	1,139.78
13610-Pickup-2 wheel drive	2	21	10.00	2	2	1	N/A	1,669.50
22020-Decon-8x25	1	21	10.00	2	2	1	N/A	603.58
33510-Forklift-Small	1	21	10.00	2	2	1	N/A	3,973.38
34531-Grappler-Drum/Hydrau	1	21	10.00	2	2	1	N/A	235.38
51520-Radio-Portable Base	1	21	10.00	2	2	1	N/A	116.73
72320-Computer-Portable PC	1	21	10.00	2	2	1	N/A	321.83
75105-Generator-5 KW	1	21	10.00	2	2	1	N/A	600.78
76730-Lighting-Light Plant	1	.21	10.00	2	2	1	N/A	771.75
79020-Steam Jenny-	1	21	10.00	2	2	1	N/A	502.25
81220-Centrifugal-2 inch	1	21	10.00	2	2	1	N/A	171.15

Total for GENERAL SITE COSTS : 10,106.11

Total equipment cost: 10,106.11

Unit Rate Materials

Material Name	Material Use	Unit Cost	Number of Units	Total Charge
000 - GENERAL SITE COSTS				
DIESEL	FUEL	1.000	75.0 GAL.	78. <b>38</b>

Page: 2

#### Detailed Report By Category (cont.) Initial Cost Projection Scenario: MARK TWAIN

Projection ID Number: EILO8039 Date: 00/02/03

		Projection ID Number		Date: 09/02/93			
		Cleanup Contractor:				TAT Contractor	•
	Unit Ra	te Materials					
							Total
		Material Name		Use Unit		per of Units	Charge
		GASOLINE	FUEL		1.250 200		261.25
		OVERPACKS	DRUMS			D.O EACH	7,837.50
		PPE	H & S	7	5.000 70	O.O EACH	5,486.25
				To	tal for GENERAI	SITE COSTS :	
				To	tal unit mate :	- naterials cost:	13,663.38
				10	tat unit rate i	mater rats cost.	15,005.50
	At Cost	Materials					0.00
<b>*</b>	Subcontr	actors					•
		Subcontractor		Service	Bill	ing	Total Charg <b>e</b>
	000	- GENERAL SITE COST	s				
			LODGI	ING FOR WORKE	0.0	AYS	0.00
				IEM CHARGES	0.0		0.00
		WISCONSIN BELL	PHONE	SERVICE	2.0	ONTHS	627.00
		WISCONSIN PORT-O-JO		BATHROOM REN			627.00
		WISCONSIN EDISON		RIC SERVICE			209.00
			SITE	WATCHMAN	2.0	IONTHS .	1,045.00
				To	tal for GENERAL	SITE COSTS :	2,508.00
							٠
					Total subco	entractor cost:	2,508.00
<b>=1</b> k <b>!</b>	Waste Tr	ansportation					
					Cost		Total
		Waste Type	Amount	Loads	Per Mile	Miles	Charge
	000	- GENERAL SITE COSTS					
		HAZ. WASTE	150	3	3.00	350	3,291.75
				To	tal for GENERAL	SITE COSTS :	3,291.75
						-	
					Total transp	ortation cost:	3,291.75
•	Waste Di	sposal				•	
		Waste Type	Disposal Meth	od Units	No. of Units	Unit Cost	Total Charge
	000	- GENERAL SITE COSTS	}				
	•••	FLAMM LIQ	FUELS BLEND	DRUM	40	100.00	4,180.00

# Detailed Report By Category (cont.)

# Detailed Report By Category (cont.) Initial Cost Projection Scenario: MARK TWAIN

Projection ID Number: EIL0803\$

Date: 09/02/93

Cleanup Contractor: RES5 - Riedel Environmental TAT Contractor: E & E, INC.

Waste D	isposal					No. of	linia	Taval
	Wast	e Type	Disposal Met	:hod	Units	Units	Unit Cost	Total Charge
	FLAMM	SOL 1D	FUELS BLEND		DRUM	40	275.00	11,495.00
	HAZ SO	LID	INCINERATION	ı	DRUM	70	325.00	23,773.75
					Total	for GENERAL	SITE COSTS :	39,448.75
						Total d	isposal cost:	39,448.75
federal	and Stat	e Agencies						0.00
					20	% Extramural	Contingency:	22,880.37
TAT Per	sornel							
		Number of	Hrs per	Hourly			PD, Lodge	Total
	Level	Days	Day	Rate	L	abor	Travel	Charge
00	O - GENER	AL SITE COST	s					

Redacted-information not relevant to the selection of the removal action.

	Total TAT personnel cost:	19,980.66
TAT Special Projects		
Description		Total Charge
000 - GENERAL SITE COSTS		
REPORTS, ETC.		7,910.00
	Total for GENERAL SITE COSTS :	7,910.00
	Total TAT special project cost:	7,910.00
TAT Analytical Services		0.00
Other Costs		0.00
	15 % Project Contingency:	24,775.94

Detailed Report By Category (cont.)

Page: 4.

Detailed Report By Category (cont.)
Initial Cost Projection Scenario: MARK TWAIN

Projection ID Number: EIL0803S

Date: 09/02/93

Cleanup Contractor: RES5 - Riedel Environmental

TAT Contractor: E & E, INC.

EPA Regional Personnel

Number of Hrs per Hourly PD, Lodge Total Title Days Day Rate Labor Travel Charge

000 - GENERAL SITE COSTS

Redacted-information not relevant to the selection of the removal action.

Total EPA Regional Personnel Cost: 7,791.00

EPA Headquarters Cost: 0.00

( 0 % of Regional hours)

EPA Indirect Cost: 11,130.00

(210 hours @ \$53.00 per hour)

EPA Non-Regional Personnel 0.00

Total EPA Cost: 7,791.00

Total site cost: 197,739.84